

| DRIVE BELTS | AUTOMATION GRADE | BOX FORMAT | FORMAT SETTING | SEALING TECHNOLOGY |
|-------------|------------------|------------|----------------|--------------------|
| SIDE        | SEMI-AUTOMATIC   | UNIFORM    | MANUAL         | PSA TAPES          |



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# S8

## SEMI-AUTO UNIFORM SIZE CASE SEALER

The S8 is an entry-level semi-automatic case sealing machine with side drive belts, designed and manufactured by SIAT to seal both the top and bottom of uniform-sized boxes with adhesive tape, featuring manual adjustment. These machines are a best-seller in SIAT's range, ideal for companies starting their automation journey and requiring a readily available solution. The S8/4 version is specifically designed to handle very small boxes, offering additional flexibility.



### KEY BENEFITS

#### PRODUCTION GUARANTEED

Easy and fast manual box adjustment with simultaneous upper & lower flaps sealing to overcome manual operations, reaching up to 20 box per minute

#### LIMITED FOOTPRINT

Strong structure and reliable processes embedded in a small machine with limited footprint.

#### PERFECT BOX SEALING

Dual 50mm side drive belts with SIAT K taping units available in 50mm, ensuring unmatched taping precision and sealing excellence.

#### EASY-TO-USE

Fast taping units and tape reels changeover, manually adjustable side belts and electric switch to start the working cycles easy and quick

### SPECIFICATIONS

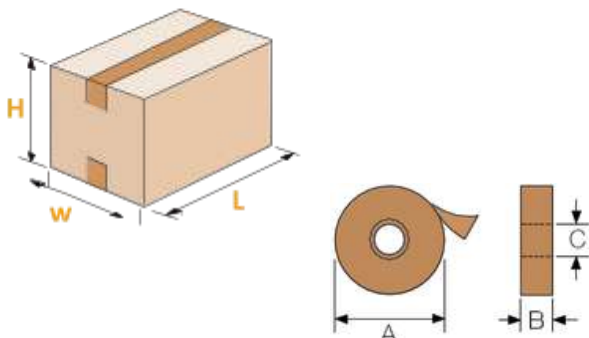
#### Boxes

|                    | S8 - Standard Box Version | S8/4 - Small Box Version |
|--------------------|---------------------------|--------------------------|
| Box Min (mm) LxWxH | 150 x 150 x 120           | 150 x 105 x 90           |
| Box Max (mm) LxWxH | ∞ x 500 x 500             | ∞ x 500 x 500            |

|                         |                           |
|-------------------------|---------------------------|
| Box Type                | RSC, HSC, FEFCO 0200/0201 |
| Flute Type              | B-C-E                     |
| Min-Max Box Weight (kg) | 0,5-32                    |

#### Machine

|                                                                                    |                                 |
|------------------------------------------------------------------------------------|---------------------------------|
| Productivity up to (bpm)                                                           | 20                              |
| Based on the shortest processible box length, operator speed, box and tape quality |                                 |
| Belt Speed (m/min)                                                                 | 22                              |
| Operator side                                                                      | Left                            |
| (B) Taping Units                                                                   | K11 (2"/50mm)                   |
| Tape Legs (mm)                                                                     | 30 (S8/4) - 70 (S8)             |
| Processable Tapes                                                                  | PVC / OPP / PET / Paper         |
| (A) Tape Reel Max DIA (mm)                                                         | 410                             |
| (C) Inner Tape Core (mm)                                                           | 76                              |
| (BH) Workbench height (mm)                                                         | from 485 to 825                 |
| Power Supply                                                                       | 380/415V 50hZ 3PH + N + PE      |
| Installed Power (kW)                                                               | 0,18                            |
| Power Absorption (Amps)                                                            | I                               |
| Machine Dimensions LxWxH (mm)                                                      | 975 x 918 x 1.202 - 1.542 (max) |
| Machine Weight (kg)                                                                | 130                             |



## KEY FEATURES

### Perfect Box Traction



Dual side 50 mm drive belts manually adjustable to guarantee centered and stable box sealing

### Easy to Set Up & Operate



Fast unit changeover, height adjustment by handles and ON-OFF main electrical switch for an easy and fast start up

### Best-in-class Taping Units



Equipped with SIAT K Taping Units, the market standard for:

- Smooth, consistent tape application
- Quick reel change and threading

### For the Tiniest of Boxes



Ability to process very small and narrow boxes thanks to Integrated Top Taping Unit which allows to further reduce both width and height

### Designed for Durability

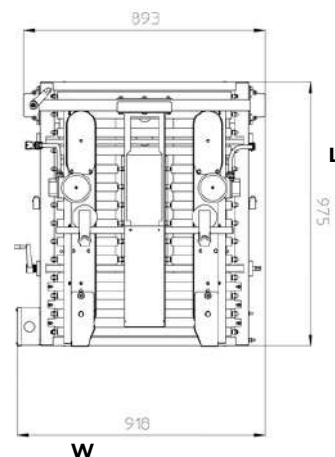
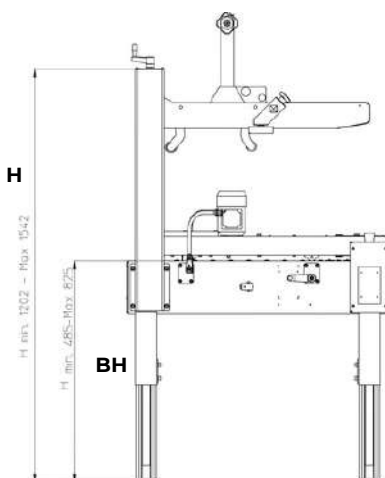


Built to last, with machines over 30 years old still running smoothly worldwide, Made in Italy with high-quality components

### Core Item



To give the best service to our customers, S8 and S8/4 are always available



## OPTIONS

Casters/Wheels<sup>1</sup>

Higher Legs<sup>2</sup>

Conveyors: GTL- GTR (extendable conveyors), RG (roller conveyor)

<sup>1</sup>Workbench height becoming 585-925

<sup>2</sup>Workbench height becoming 685-1025



ERECT



SEAL



STRAP



WRAP