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TAPE HEAD

MODEL: TMD-C26

OPERATION MANUAL

1. SPECIFICATIONS

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2. OPERATION DESCRIPTION

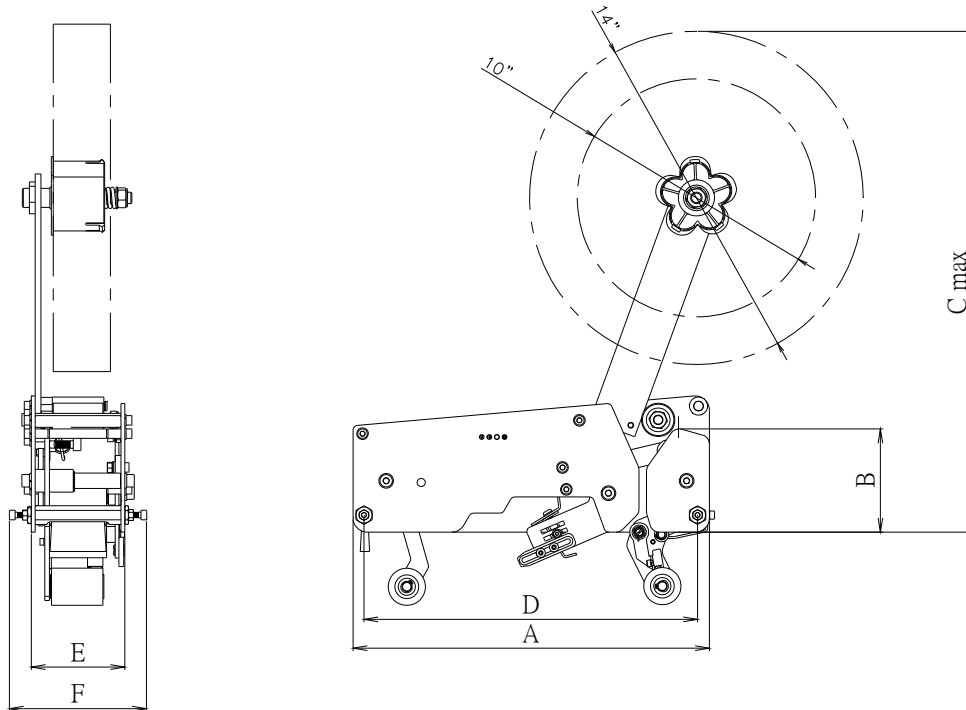
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1. SPECIFICATIONS

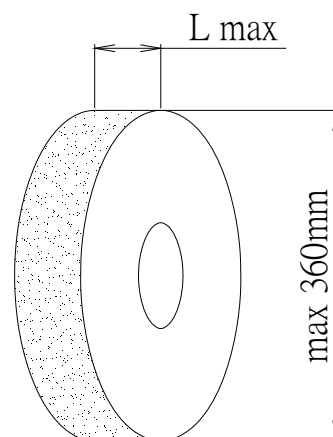
1.1 TAPE HEAD DIMENSION



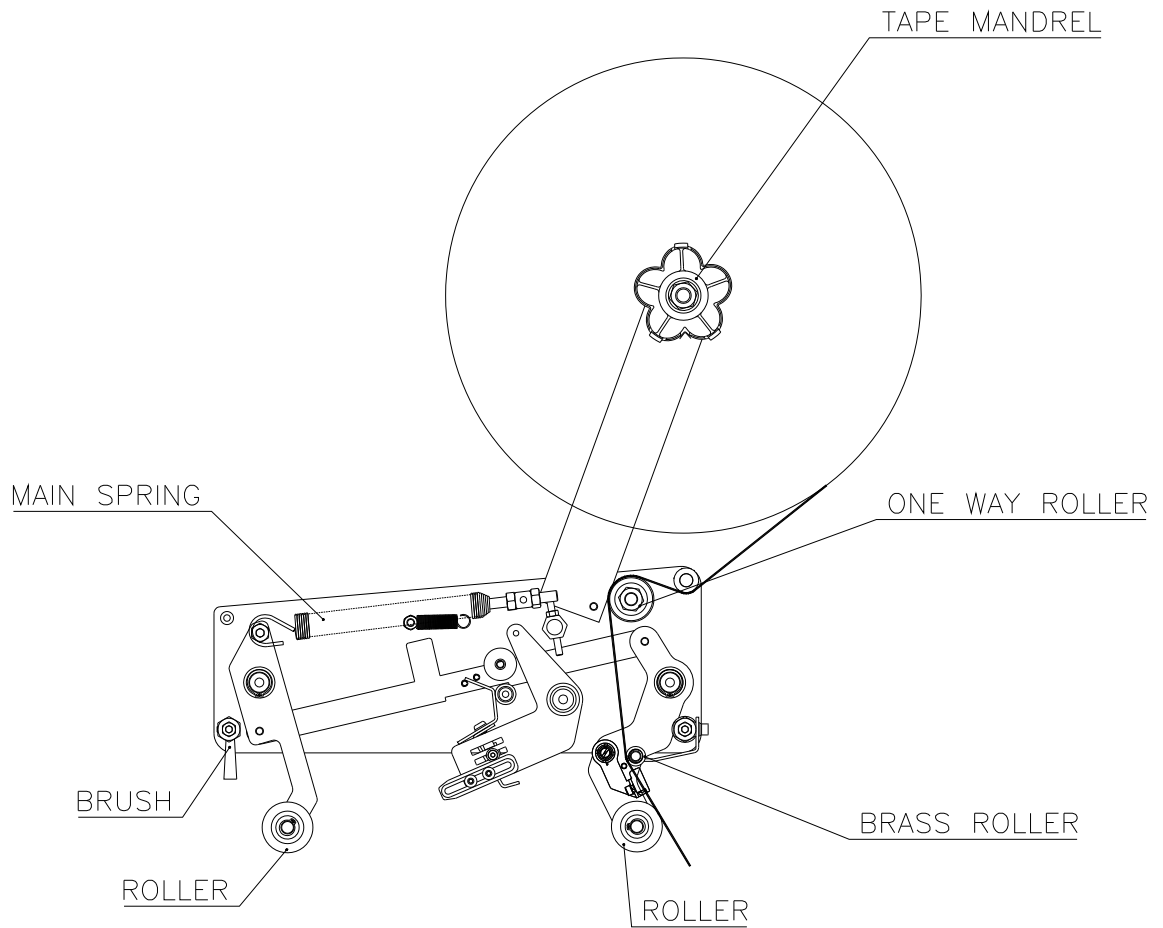
	A	B	C max	D	E	F
2"	375mm	109mm	475~530mm	350mm	98mm	115~145mm

PVC/Polypropylene/Paper

	L max
2"	50mm



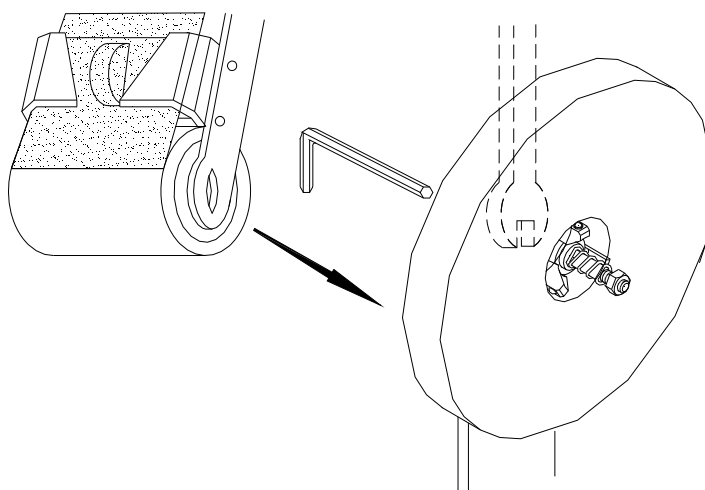
1.2 MACHINE DESCRIPTION



2. OPERATION DESCRIPTIONS

2.1 ADJUSTMENTS

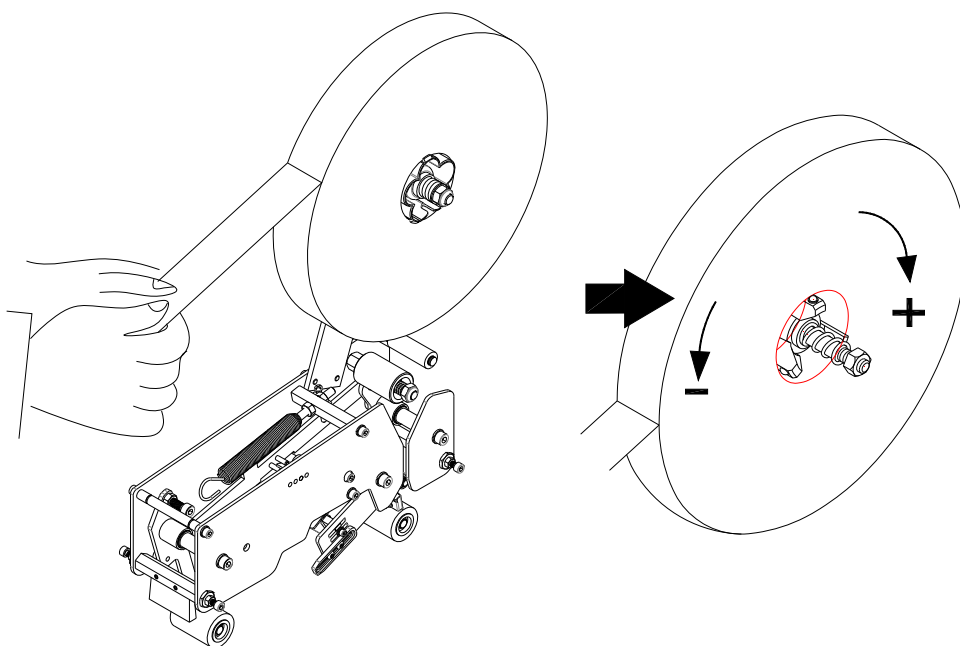
- 1) Check the center position of the tape on all rollers.



- 2) Check the tape position for tension

PVC tape: core-holder adjust to the loosen position.

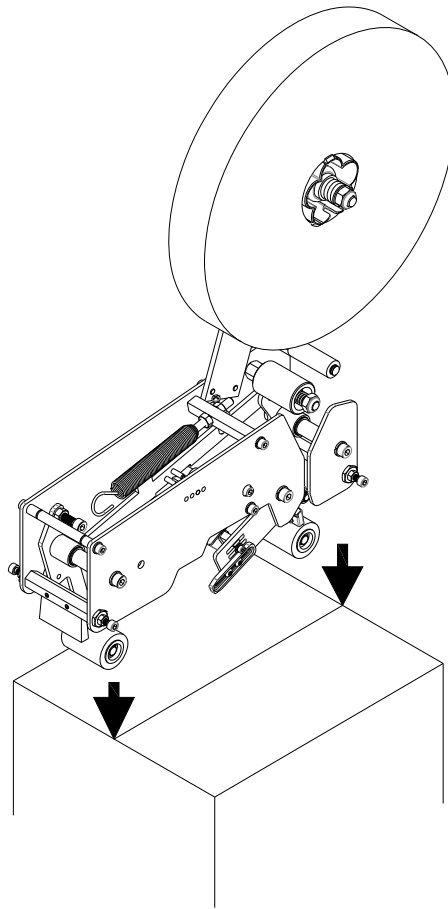
P.P tape: core-holder adjust to the tighten position.



3) Adjust the main spring:

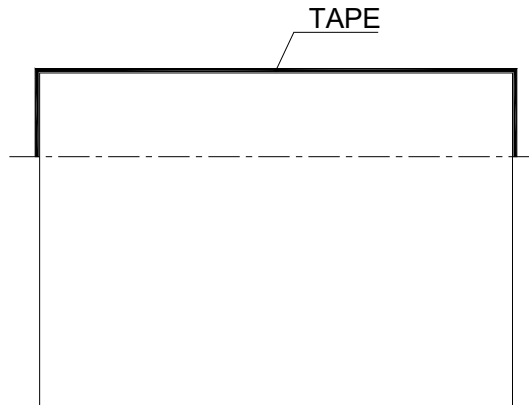
When using light boxes, decrease the spring tension.

When using strong boxes, increase the spring tension.



2.2 TAPE LEG ADJUSTMENT:

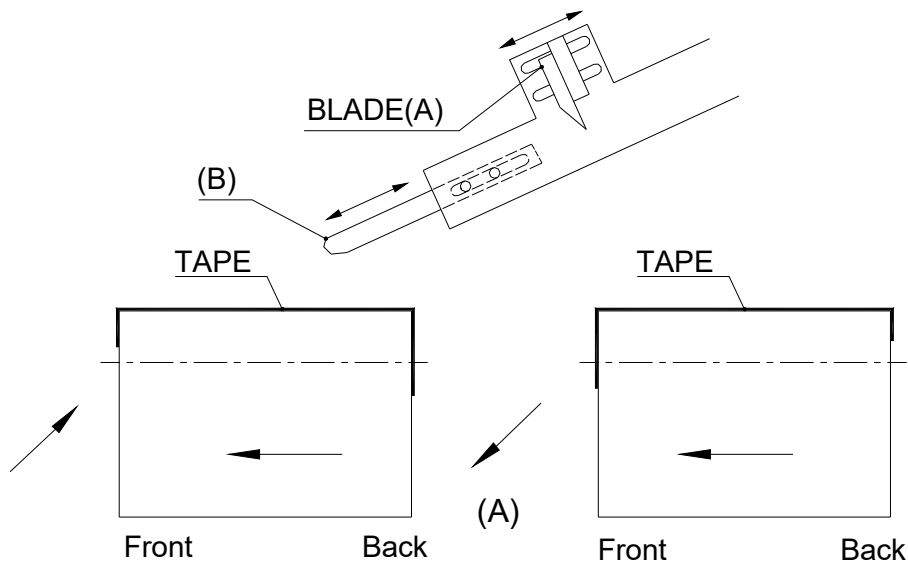
If operator requires to adjust the length of the tape legs, please refer to the following indication on the drawings.



Adjustment of the tape legs

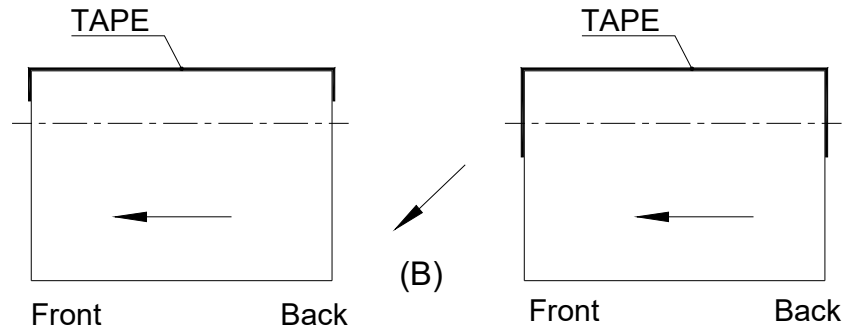
Move the position on blade (A) To balance out the tape legs
On both ends.

- 1) Move blade upward, operator will get longer rear leg.
- 2) Move blade downward, operator will get longer front leg.



Adjustment on the length of tape spacing

- 3) Adjust position (B) Upward in order to shorten the length of the tape.
- 4) Adjust position (B) Downward to obtain longer length of tape.



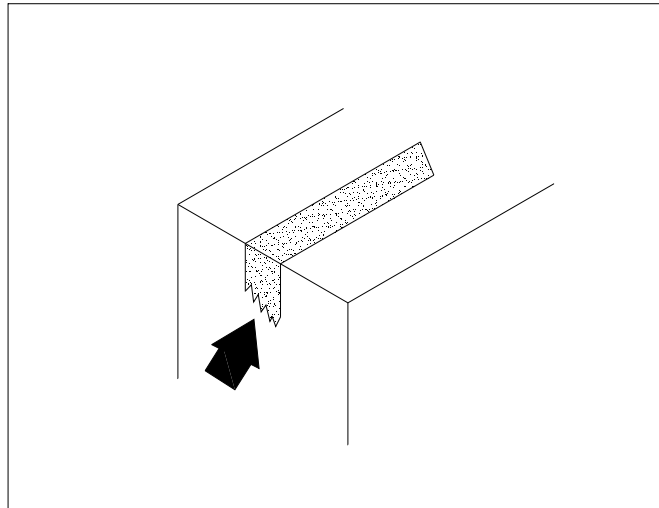
2.3 RESOLVING TAPING ISSUES

Issues

Solutions

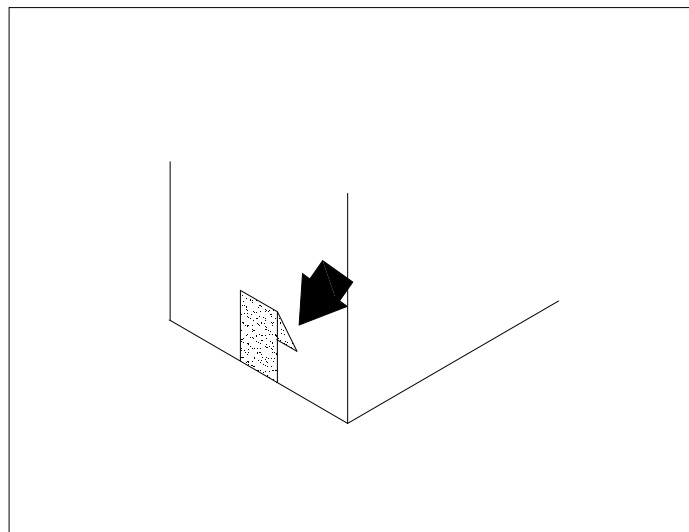
- Serrated cut

Clean the blade or replace it.



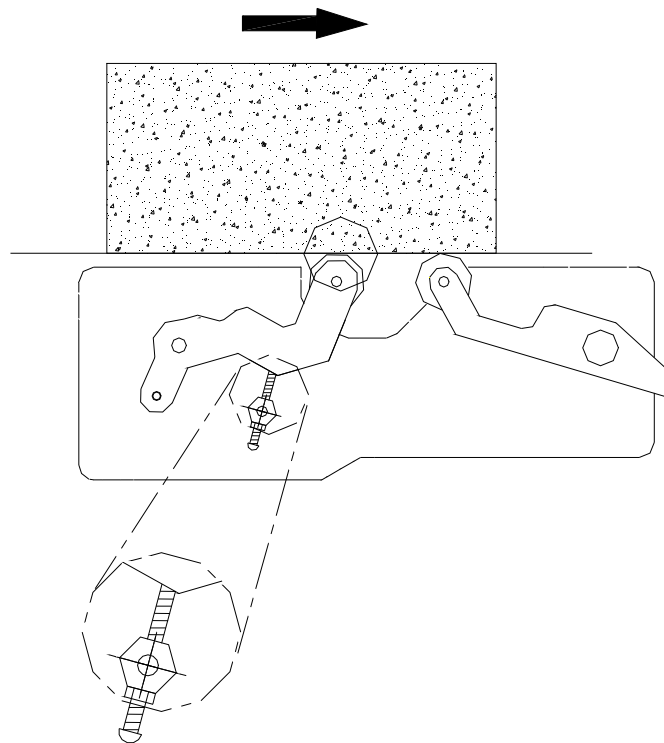
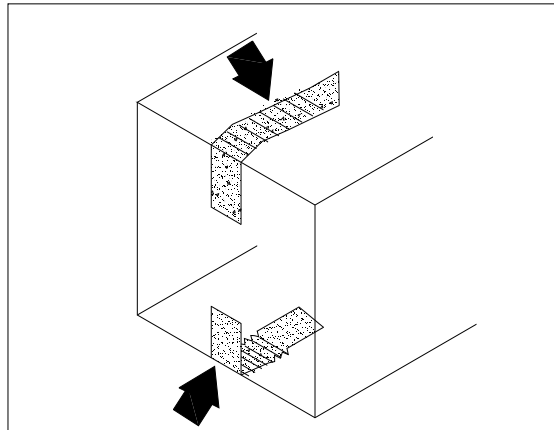
- Tape folding

Check all rollers rotate freely.

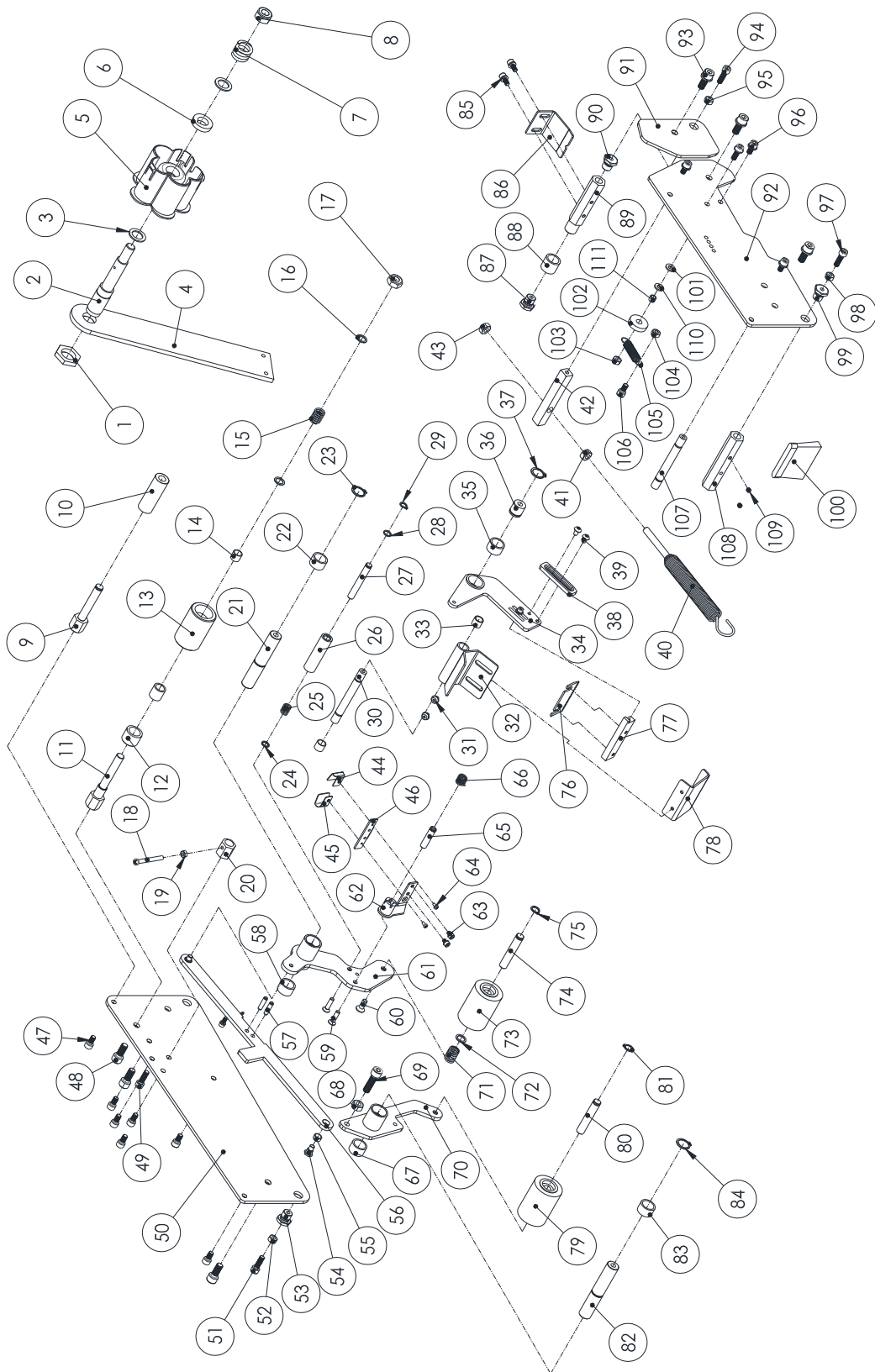


- Tape scrambling

Adjust the tape head height.
(approx. 1.5mm from box)



3. PARTS LIST (2" TAPE)



PARTS LIST FOR TMD-C26

KEY NO	PART NO.	DESCRIPTION	Q' TY
1	P02-008070A	ADJUSTABLE NUT	1
2	P02-008060A	TAPE MANDREL SHAFT	1
3	P06-0023000	WASHER	2
4	P01-0137300	TAPE MANDREL BRACKET	1
5	P02-0292700	TAPE MANDREL (2")	1
6	P06-0022700	RING WASHER	1
7	P1201-0003800	SPRING	1
8	P1102-0112BZ	NUT M12	1
9	P02-0282900	ROLLER SHAFT	1
10	P06-0046500	ROLLER	1
11	P02-008110A	ONE WAY ROLLER SHAFT	1
12	P1104-17HF16160	ONE WAY BEARING	1
	P1104-161216160	SPACE COLLARS	1
13	P06-0020400	ONE WAY ROLLER 2"	1
14	P1104-081012100	BUSH Ø10 x Ø12 x 10L	1
15	P1201-0004000	SPRING	1
16	P06-0023700	WASHER	2
17	P1102-0110BZ	NUT M10	1
18	P1101-0305045AZ	SCREW M5x45L	1
19	P1102-0105AZ	NUT M5	1
20	P02-0081900	ADJUSTMENT SHAFT	1
21	P02-028880A	ARM ASSEMBLY SHAFT	1
22	P1104-081620120	BUSH Ø16 x Ø20 x 12L	1
23	P1105-0116B	C-RING S-16	1
24	P06-0023600	WASHER Ø8.2 x Ø10.5 x 1t	1
25	P1201-0003900	SPRING	1
26	P02-0081300	BRASS ROLLER	1
27	P02-0081400	BRASS ROLLER SHAFT	1
28	P06-0023600	WASHER Ø8.2 x Ø10.5 x 1t	1
29	P1105-0108B	C-RING S-8	1
30	P02-0283100	BLADE COVER SHAFT	1

S. W: SPRING WASHER

W: WASHER

PARTS LIST FOR TMD-C26

KEY NO	PART NO.	DESCRIPTION	Q' TY
31	P1101-0605008AN	SCREW M5x8L	2
32	P01-044510A	BLADE COVER (2" , YELLOW)	1
33	P1104-081012100	BUSH Ø10 x Ø12 x 10L	2
34	P01-0434400	BLADE ARM	1
35	P1104-081620120	BUSH Ø16 x Ø20 x 12L	1
36	P02-0283200	BLADE ARM SHAFT	1
37	P1105-0116B	C-RING S-16	1
38	P06-0051100	BLADE ARM ADJUSTABLE BAR	1
39	P1101-0604008AN	SOCKET HEAD CAPS SCREW M4*8	2
40	P1202-0005900	MAIN SPRING	1
41	P1102-0108AZ	NUT M8	2
42	P02-0283700	MAIN SCPRING FIXING SEAT	1
43	P1102-0108AZ	NUT M8	1
44	P01-018880B	TAPE HOLDER FLAP (L) 2"	1
45	P01-018870B	TAPE HOLDER FLAP (R) 2 "	1
46	P01-018840B	TAPE HOLDER FLAP SEAT 2"	1
47	P1101-0506012AN	SOCKET HEAD CAP SCREW M6x12L	7
48	P1101-0508016AN	SOCKET HEAD CAP SCREW M8x16L	3
49	P1101-0506020AN	SOCKET HEAD CAP SCREW M6x12L	1
50	P01-043460A	MAIN PLATE (R)	1
51	P1101-0506020AN	SOCKET HEAD CAP SCREW M6x20L	1
52	P1102-0106AN	HEX NUT M6	1
53	P02-0082100	HOLDING SCREW	1
54	P02-0081600	SIMULTANEOUS BAR SHAFT	1
55	P1104-080810050	BUSH Ø8 x Ø10 x 5L	1
56	P01-013050A	SIMULTANEOUS BAR	1
57	P1109-0105020B	SPRING PIN 5*20	2
58	P1104-081620120	BUSH Ø16 x Ø20 x 12L	1
59	P1101-0405016AN	SCREW M5x16L	2

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W: WASHER

PARTS LIST FOR TMD-C26

KEY NO	PART NO.	DESCRIPTION	Q' TY
60	P1101-0406016AN	SCREW M6x16L	1
61	P01-0434700	FRONT ROLLER ARM ASSEMBLY (2")	1
62	P01-018860C	TAPE HOLDER SEAT	1
63	P1101-0904006AN	SCREW M4x6L	2
64	P1101-0303006AZ	SCREW M3*6L	2
65	P02-0283600	SHAFT	1
66	P1203-0000700	SPRING	1
67	P1104-081620120	BUSH Ø16 x Ø20 x 12L	1
68	P1102-01081N	HEX NUT M8	1
69	P1101-0508030AN	SCREW M8x30L	1
70	P01-0434800	REAR ROLLER ARM ASSEMBLY	1
71	P1201-0004000	SPRING	1
72	P06-0023700	WASHER	1
73	P06-0023200	ROLLER SET (FRONT)	1
74	P02-0081500	ROLLER SHAFT	1
75	P1105-0110B	C-RING S-10	1
76	P02-0082000	BLADE 2"	1
77	P02-028890B	BLADE SEAT 2"	1
78	P01-044520A	BLADE COVER (2") YELLOW	1
79	P06-0023300	ROLLER SET (REAR)	1
80	P02-0081500	ROLLER SHAFT	1
81	P1105-0110B	C-RING S-10	1
82	P02-028880A	ARM ASSEMBLY SHAFT	1
83	P1104-081620120	BUSH Ø16 x Ø20 x 12L	1
84	P1105-0116B	C-RING S-16	1
85	P1101-0905012AN	SCREW M5x12L	2
86	P01-0138700	GUIDE PLATE	1
87	P02-0082100	HOLDING SCREW	1

S. W: SPRING WASHER

W: WASHER

PARTS LIST FOR TMD-C26

KEY NO	PART NO.	DESCRIPTION	Q' TY
88	P06-003220B	BUFFER RING	1
89	P02-028340A	HOLDER SHAFT	1
90	P02-0082100	HOLDING SCREW	1
91	P01-0444900	SIDE PLATE (L) SMALL	1
92	P01-043430A	SIDE PLATE (L) MAIN	1
93	P1101-0908020AN	SCREW, M8x20L	1
94	P1101-0506020AN	SCREW, M6x20L	1
95	P1102-0106AN	HEX NUT, M6	1
96	P1101-0906012AN	SCREW, M6x12L	3
97	P1101-0506020AN	SCREW, M6x20L	1
98	P1102-0106AN	HEX NUT M6	1
99	P02-0082100	HOLDING SCREW	
100	P13-0000500	BRUSH	1
101	P1103-010612N	PLAIN WASHER φ 6*12	1
102	P06-004660A	BLADE SEAT STOPPER	1
103	P1102-0106AN	HEX NUT, M6	1
104	P1102-0106AN	HEX NUT, M6	1
105	P1202-0004700	SPRING	1
106	P1101-0506012AN	SCREW M6x12L	1
107	P02-0283100	PLATE HOLDING SHAFT	1
108	P02-0283500	BRUSH SUPPORT 2"	1
109	P1101-0705006AB	SCREW M5x6L	2
110	P1103-0206Z	LOCK WASHER φ 6	1
111	P02-0283000	BUSH	1

S. W: SPRING WASHER

W: WASHER